

NO. TEETH	MAJOR	KEY WIDTH	MINOR	PILOT	CAPACITY
4	1.351	0.19	1.125	1.113	1.625
6	0.875	0.218	0.738	0.7418	1.7
6	0.875	0.219	0.773	0.7785	1.75
6	0.875	0.219	0.697	0.6845	1.625
6	0.875	0.219	0.697	0.685	1.5
6	0.9995	0.25	.812-780	0.8465	2.5
6	1.251	0.3155	1.022	1.0225	1.825
6	1.251	0.316	1.022	1.023	1.9
6	1.375	0.344	1.1655	1.166	2.25
6	1.375	0.3435	1.165	1.166	2.1
6	1.375	0.345	1.096	1.096	1.4
6	1.5	0.375	1.272	1.272	1.625
6	1.9995	0.5	1.694	1.695	3.9
6	2	0.5	1.693	1.6955	3.8
6	1.498	0.501	1.697	1.697	4.25
6	1.72	0.5	1.595	1.595	6.375
6	1.8755	0.472	1.595	2 PULL	6.875
6	2.001	0.501	1.798	1.798	2
6	2.002	0.501	1.687	1.685	2.75
6	2.004	0.502	1.686	1.685	2.5
6	2.245	0.56	1.905	1.909	2.75
6	2.2495	0.563	1.978	1.978	3.25
6	2.348	0.581	1.97	1.970	2.5
6	2.5	0.625	2.12	2.120	3.125
6-X	1.29	0.304	1.165	1.166	4.75
6-X	2.08	0.556	1.905	1.905	2.75
6-Y	1.375	0.345	1.164	1.279	4.75
6-Y	2.252	0.556	1.905	2.078	2.625
10	0.75	0.1185	0.639	0.6425	1.5
10	0.749	0.119	0.641	0.6425	1.925
10	0.875	0.138	0.748	0.7505	1.65
10	1.125	0.176	0.961	0.9665	2.4
10	1.125	0.176	1.000	0.962	2.45
10	1.25	0.195	1.0715	1.072	2.2
10	1.375	0.214	1.1775	1.1802	2.65
10	1.5	0.234	1.2865	1.283	2.375
10	2.0058	0.321	1.617	1.6165	1.85
10	2.007	0.32	1.6165	1.618	1.875
10	2.007	0.3214	1.615	1.6165	1.875
10	2.008	0.315	1.753	1.756	2.875
10	1.75	0.271	1.5	1.478	2.15
10	1.752	0.273	1.51	1.485	2.75
10	2.001	0.3125	1.71	1.7075	2
10	2.0015	0.3135	1.691	1.691	2.75
10	2.0675	0.314	1.802	1.802	2.5
10	2.251	0.351	1.932	1.932	2.25
10	2.5005	0.3895	2.145	2.145	3.125
12	1.504	0.235	1.293	1.3005	1.375
16	1.6095	0.175	1.447	1.447	1.375
16	1.784	.170 ?	1.707 EST	1.6105	2.625

DATA PRESENTED REPRESENTS A PARTIAL LISTING OF DOPPLER GEAR TOOLING. IT IS TO BE USED FOR REFERENCE ONLY. THIS BROACH INVENTORY IS CONTINUALLY CHANGING SO PLEASE INQUIRE WITH DOPPLER GEAR COMPANY SALES STAFF FOR CURRENT STOCK TOOLING AND ACTUAL TOOL CAPABILITIES.

CAPACITY (OR MAXIMUM LENGTH OF CUT) IS BASED ON 1212/1215 MILD STEEL AND PLEASE NOTE THAT SOME OF THESE BROACHES MAY BE GROUND WITH ALTERNATE MATERIAL FACE ANGLES. ALL DATA IS IN INCHES UNLESS OTHERWISE NOTED.