

TOOL#	ACROSS FLATS	PILOT DIAMETER	CAPACITY	ACROSS CORNERS	CORNERS ROUNDED
SQ.2217	0.2217	0.216	1.65	0.311	
SQ.2217-1	0.222	0.2145	1.6	0.3125	NO
SQ.2217-2	0.2217	0.2145	1.5	0.313	NO
SQ.2220	0.222	0.2148	1.55	0.3128	NO
SQ.2220	0.222	0.2148	1.55	0.312	NO
SQ.2506	0.2506	0.278	1.65	0.3545	
SQ.2506	0.25	0.2785	1.75	0.3535	NO
SQ.2510	0.251	0.2785	1.7	0.3535	NO
SQ.2510-1	0.251	0.283	1.55	0.351	
SQ.2511	0.2511	0.279	1.625	.3535-.322	YES 1 OF 4
SQ.2512	0.2512	0.2785	1.5	.323-.354	YES 1 OF 4
SQ.2514	0.2518	0.251	1.2	0.3425	NO
SQ.2515	0.2515	0.248	1.1	0.348	NO
SQ.2545	0.2545	0.265	2.25	0.343	YES SLIGHTLY
SQ.3123	0.3123	0.353	1.25	0.422	YES
SQ.3137	0.3137	0.3125	1.3	0.444	
SQ.314	0.314	0.309	1.125	0.443	NO
SQ.3170-X-Y	0.317	.310-.352	2.5	0.431	1YES 1NO
SQ.3178	0.3178	0.316	1.55	0.3975	
SQ. 318	0.318	.293 SQUARE	1.875	0.448	NO
SQ.3180	0.318	.293 SQUARE	1.875	0.448	NO
SQ.3799	0.3799	0.374	1.25	0.54	
SQ.380	0.38	0.373	1.25	0.5365	NO
SQ.5000	0.5	0.497	2.25	0.7058	NO
SQ.5096	0.5096	0.517	1.9	0.7205	NO
SQ.5098	0.5098	0.4993	1.9	0.6375	ROUNDED
SQ.6270	0.627	0.628	1.6	0.884	NO
SQ.6425	0.6425	0.654	1.875	0.9065	NO
SQ.6565	0.6565	0.6505	1.625	0.9155	NO
SQ.6882	0.6882	0.684	2.5	0.9715	NO
SQ.7514	0.7514	0.7865	1.6	1.039	rounded
SQ.7570	0.757?	0.8065	1.5	1.0355	YES
SQ.8829	0.8829	0.9985	1.15	1.1965	ROUNDED
SQ.9373	0.9373	1.025	2.9	1.163	rounded
SQ.9975	0.9975	1.002	3.1	1.1475	rounded
SQ.9990	0.999	1.1445	3.2	1.408	
SQ.9990-1	0.999	0.984	2.5	1.365	ROUNDED
SQ1.0028	1.0028	1.1285	2.25	1.14	SM.CHAMFER
SQ1.008- X	1.008	0.9915	3.1	1.156	rounded
SQ1.0138-Y	1.0138	1.1575	3.1	1.3815	rounded
SQ1.0124-Y	1.0124	1.162	3.15	1.3865	rounded
SQ1.250	1.25	1.55	3.7	1.773	
SQ1.250-1	1.25	1.376	3.8	1.571	rounded
SQ1.26	1.26	1.1195	1.85	1.544	rounded
SQ1.5080	1.508	1.5627	1.15	1.974	ROUNDED

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HX.3776	0.0376	0.374	1.3	0.4355	NO
HX.5100	0.51	0.497	1.8	0.5885	NO
HX.5185	0.5185	0.498	1.65	0.5975	NO
HX.6263	0.6263	0.623	0.6	0.721	NO
HX.6270	0.627	0.6315	2.55		
HX.6280	0.628	0.623	2.5	0.7245	NO
HX.6313	0.6313	0.6715	2.45		
HX.6340	0.634	0.624	2.9	0.732	NO
HX.8780	0.878	0.8735	1.9	1.012	NO
HX.8787	0.8787	0.903	3.4	1.0135	NO
HX.8790	0.879	0.9029	3.375	1.014	NO
HX.8811	0.8811	0.8195	2.4		
HX.8815	0.8815	0.811	2.375	1.017	NO
HX.8814	0.8814	0.811	2.4	1.0175	NO
HX.8948	0.8948	0.874	1.875	1.033	NO
HX.9989	0.9989	0.9975	2.5		
HX1.003	1.003	0.998	2.8	1.157	NO
HX1.215	1.215	1.204		1.403	NO

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CAPACITY (OR MAXIMUM LENGTH OF CUT) IS BASED ON 1212/1215 MILD STEEL AND PLEASE NOTE THAT SOME OF THESE BROACHES MAY BE GROUND WITH ALTERNATE MATERIAL FACE ANGLES. ALL DATA IS IN INCHES UNLESS OTHERWISE NOTED.